



Dart Aerospace Ltd.
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Canada

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D2282-5

Job Sheet 200354



Part No: D2282-5

Job Qty: 40 pcs

Part Name: Tube



Part Weight: 0 lbs

Job Created: 9/10/19

Due Date: 11/20/19

Type: SOLD

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM IPPRev:B Now on Doosan Lathe 08-06-05 JLM
Verified By:EC

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Doosan - 1	40 pcs	11/20/19	11/20/19	0.03	6.22	Doosan - 1	[Signature]
120	QC 8	40 pcs	11/20/19	11/20/19	0.00	0.00	QC 8 - 12	
							QC 8 - 14	[Signature]
							QC 8 - 17	
							QC 8 - 20	
							QC 8 - 25	
							QC 8 - 3	
							QC 8 - 32	
							QC 8 - 33	
							QC 8 - 35	
							QC 8 - 39	
							QC 8 - 4	
							QC 8 - 44	
							QC 8 - 45	
							QC 8 - 49	
							QC 8 - 58	
							QC 8 - 8	
							QC 8 - 9	
							QC 8 - 68	
							QC 8 - 67	
							QC 8 - 1 (A)	
							QC 8 - 47	
							QC 8 - 40	
							QC 8 - 52	
							QC 8 - 23	
							QC 8 - 57	
							QC 8 - 76	
130	Packaging 3-1 - Stock - B4B	40 pcs	11/20/19	11/20/19	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	



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Container No: S217067



Part: D2282-5

Job No: 200354

Serial No/Batch: S217067

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/26/19

9/10/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	40 pcs	11/20/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

DAG

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9-89

SEP 30 2019

Part Op 100 - (Doosan Lathe) 1-Turn as per Dwg D2282 and Folio FA189
 Descriptions: 120 - (QC8- Inspect parts - second check)
 130 - (Identify as per dwg & Stock Location: *W/stock* *****STOCK IN LARGE FAB*****
 140 - (QC5- Inspect part completeness to step on W/O)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.750	304 SS Roundbar .750	7.2024 ft (18006 ea)	100-Doosan - 1	S172182

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M304R0.750	7	32	0

9/10/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Tube	2.170Inches $\pm$ 0.030	2.200 2.140	2.17	
2	Handle Tube	0.063Inches $\pm$ 0.010	0.073 0.053	.063	Radius
3	Handle Tube	0.063Inches $\pm$ 0.010	0.073 0.053	.062	
4	Handle Tube	0.125Inches $\pm$ 0.010	0.135 0.115	.126	
5	Handle Tube	0.090Inches $\pm$ 0.010	0.100 0.080	.089	
6	Handle Tube	45.000Degrees $\pm$ 0.000	45.000 45.000	45°	Angle
7	Handle Tube	0.350Inches $\pm$ 0.010	0.360 0.350	.352	Radius
8	Handle Tube	0.158Inches $\pm$ 0.010	0.168 0.148	.157	
9	Handle Tube	0.386Inches $\pm$ 0.005	0.391 0.386	.388	Diameter
10	Handle Tube	0.700Inches $\pm$ 0.010	0.710 0.690	.6998	Diameter

Plex 9/10/19 1:37 PM Dart.lajeunesse.marie



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Entered: _____ Date: _____

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐
Cross tube ☐
Small Fab ☐
Finishing ☐
Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐
Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

MRB (QSI042)

QTY Affected: _____

Sequence #: _____

Disposition

Description Work Order Deviation

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Other/Details: _____
Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐
Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐